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Professional manufacturer of Smart Grid · New Energy · Electric Drive

RNB1000 SERIES

FREQUENCY INVERTER



Technical innovation benefits the world

Stock code: 833586





Professional manufacturer of Smart Grid • New Energy • Electric Drive



Shanghai RENLE Science & Technology Co., Ltd is a designer and product provider of energy saving system for intelligent electric industry, as well as an integrator of solutions f or control system. Renle's products include LV motor soft starter, LV frequency inverter (VFD or AC drive), intelligent electric equipment, new energy electric equipment and complete sets of LV/HV power transmission and distribution equipment etc. The products are widely used in different kinds of industries and fields, such as electric power industry, metallurgical industry, petroleum and petrochemical industries, mines, chemical industry, construction industry, construction material industry, municipal engineering, military industry, light industry, textile, printing and dyeing, papermaking and pharmaceutical industries etc. Renle's products are well exported to many countries and areas in the world.

Renle' s products have been used as parts of complete national key projects, such as Expo 2010 Shanghai China, 2008 Beijing Olympic Games, Yangshan Deepwater Port Project of Shanghai International Shipping Center, Shanghai Pudong Airport, Shanghai Hongqiao Airport, the Three Gorges Project, Gansu Satellite Launching Center, South-to-North Water Diversion Project, West-to-East Natural Gas Transmission Project, China National Petroleum Corp., SINOPEC, Double Coin Type Group Ltd., and Shandong Linglong Tire Co., Ltd. etc. The products receive unanimous appraise from the customers for excellent quality and perfect after-sales service.

In China, RENLE is a pioneer who has firstly passed the certification of ISO9001 Quality Management System, ISO 14001 Environment System, OHSAS 18001 Occupational Health and Safety

Management System, CE, TUV, GOST and national CCC etc. RENLE has been continuously introducing internationally advanced production and test equipment, and has established laboratories and provided R&D experiment base to domestic universities and colleges. Approved by National Human Resources and Social Security Bureau, RENLE has established a post-doctoral workstation. This showsthat RENLE cooperates with universities for setting up platforms for teaching and study. This raises the independent innovation ability and R&D ability of the enterprise.

For many years Renle has been striving for and devoted to production modernization, administration collectivization, production specialization and technical leading. Renle has achieved many honors: Key High-tech Enterprise of National Torch Program, High and New Tech Enterprise, National Enterprise of Credit, State-level Key New product, Shanghai Innovative Enterprises, Shanghai Enterprise Certifying Technology Center, Shanghai RenownedBrand, Shanghai Famous Brand Product, Shanghai Key New Product, Shanghai Renowned and High QualityProduct, Post-doctoral workstation and Smart Grid R&D centers.

Renle will continually develop energy saving, high efficient, precise and humanized products, as well as help customers realize economic transformation and industrial upgrading with unique industrial control technology, advanced and applicable innovation products and profoundly integrated solution. In addition, Renle will speed up its pace of internationalization, satisfy the customers with quality and try to become a world renowned professional supplier of smart electric equipment!





RNB1000 SERIES

FREQUENCY INVERTER

Technical innovation benefits the world

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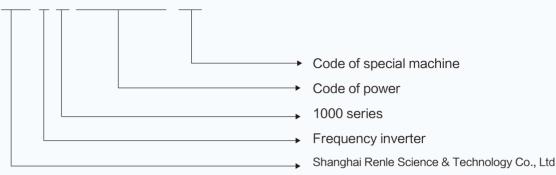
Renle's RNB1000 series frequency inverters are applicable to 3-phase squirrel cage asynchronous motor. With compact structure and high reliability, they are widely used in manufacturing and transportation and other industries.

- —►Fan and pump;
- —► Ceramic machinery;
- —►Machine tool;
- ─►Woodworking machinery;
- —► Packing and printing machinery;
- —► Material transportation equipment and other universal equipment (conveyor and lifter).



Model description

RN B1 XXXG/XXXP - X



Character	Description				
RN	Shanghai Renle Science & Technology Co., Ltd				
В	Low voltage frequency inverter				
1	1000 series				
	Code of power:				
XXXG/XXXP	G: Constant torque load (heavy load); P: Variable torque load (light load);				
7000070001	G/P: Integrator of type G and type P.				
	XXX: Code of power, such as, 001:1.5 kW; 037:37 kW; 110:110 kW				
-X	Code of special machine: Default value stands for universal machine				
^	Such as - S stands for special frequency inverter for constant pressure water supply.				

Product Characteristics

RNB1000 series frequency inverters help users to raise production efficiency depending on their compact structure, powerful function and convenient operation.

- Under V/f control mode, the frequency inverters offer high-precision current limiting control. So the driver gets rid of overcurrent alarm no matter in fast acceleration/deceleration or during locked rotor. In such way the driver is protected reliably; Under vector control mode, high-precision torque limiting control allows the driver to output strong or soft torque according to the technological control of the user, and so reliably protect the mechanical equipment.
- Under V/f separation control mode, output frequency and output voltage can be set separately. This is applicable to variable frequency power supply, torque motor control and other applications.

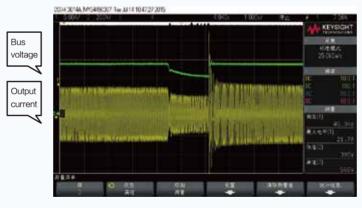
Control mode	Start torque	Range of speed control	Speed precision	Torque response
V/F control	0.5Hz 180%	1:100	± 0.5%	
Vector control without PG	0.5Hz 180%	1:100	±0.2%	<10ms



Speed search start



Overvoltage suppression



Undervoltage adjustment



Overcurrent stall protection function

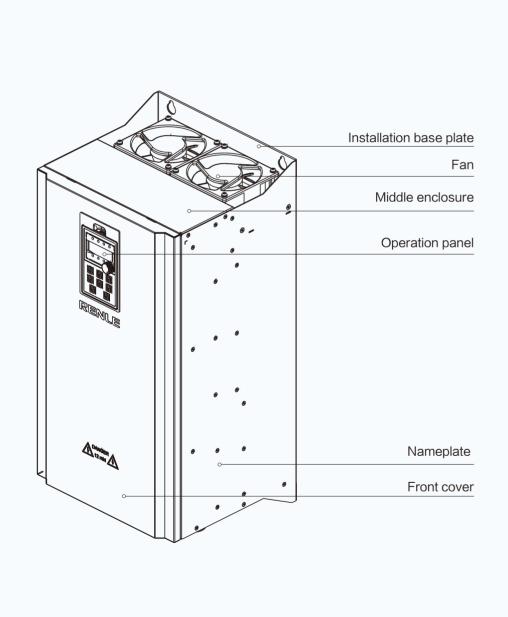
- Speed search, accurate and reliable, can enable no-impact smooth start of rotating motor.
- Process PID control owns abundant giving and feedback modes. Two groups of proportion, integration and differential parameters can be switched freely.

This control is especially applicable to energy saving of fans and pumps.

- The inverter supports input of DC power and enables user to arrange application of common DC bus.
- Overvoltage stall protection: During fast deceleration of large inertia load, the regeneration energy may result in overvoltage fault. The instantaneous adjustment of output frequency can reduce the probability of overvoltage tripping, so the continuous and reliable operation of the system is ensured.
- Undervoltage adjustment: When instantaneous undervoltage or power failure occurs, the DC bus voltage remains constant depending on the automatic reduction of output frequency, so the continuous operation of the driver within short time is guaranteed. This function is applicable to application of fans and pumps.
- Overcurrent stall protection function: During fast acceleration of heavy load, the instantaneous large slip may result in overcurrent fault. The instantaneous adjustment of output frequency can reduce the probability of overcurrent tripping, so the continuous and reliable operation of the system is ensured.
- Low frequency oscillation suppression function: During no-load or light load start of large power motor, the acute oscillation may occur and result in fault tripping. Enabling this function can suppress oscillation effectively and ensure reliable operation of the system.
- Automatic torque boost: Under V/f control mode, the inverter can automatically adjust output torque according to the state of the load. It is applicable to light load, no-load and even overload start.

• Wave-by-wave current limiting function: During heavy load start or abrupt increase of heavy load, this function enables automatic limitation of the output current before the overcurrent fault occurs, and avoids frequent tripping of the frequency inverter.

Description of parts of the frequency inverter



Product specifications

	ITEM	INDEX AND SPECIFICATION			
Main input	Rated voltage	3-phase, AC 380V, 50/60Hz			
power	Frequency range	Voltage: 380V ± 20% Frequency: ± 5%			
Main output	Rated voltage	0 ~ rated input voltage			
power	Output frequency	0Hz ~ 600 Hz			
	PWM mode	SVPWM, 3-phase modulation and 2-phase modulation			
	Control mode	V/F control, vector control without PG (open loop vector), torque cont			
	Operation command giving method	External terminals, keypad of the panel, serial communication			
Technical features	Speed command giving method	Analog giving, keypad of the panel, communication, high-speed pulse, terminal multistage speed giving, PID control giving, simple PLC giving			
	Range of speed control	Open loop vector control 1:100			
	Speed control resolution	Open loop vector control ±0.5%			
	Overload capacity	150% of rated output current for 60s; 185% of rated output current for 10s; 200% of rated output current for 1s			
	Automatic voltage adjustment	When the power grid's voltage changes, the inverter can automatically maintain constant output voltage			
	Speed search start	Enables no-impact smooth start of rotating motor.			
	Available inner power	1 route, +10VDC, max. current: 50mA (used for potentiometer)			
Control terminal	Available illilei powei	1 route, +24VDC, max. current: 200mA (used for logic input port)			
	Analog input	2 routes, $0\sim$ 10VDC or $0/4\sim$ 20mA DC, selectable			
input	Analog input	1 route, -10 ~ +10VDC			
input	Switching amount input	8 routes of programmable logic inputs. NPN and PNP collector open loop signals are supported. 39 logic input functions, such as forward, reverse fault reset are selectable.			
	Pulse signal input	1 route of high-speed pulse input, which can be used as switching amount input. Input frequency range: 0~50KHz. They can also be used as high-precision speed giving source or speed feedback resource with strong anti-interference capability.			
	Analog amount output	2 routes, 0 ~ 10VDC or 0 ~ 20mA DC, selectable			
Control terminal output	Switching amount output	2 routes of programmable logic outputs, NPN collector open loop signal, 20 logic input functions, such as in-operation, forward, reverse, fault output are selectable.			
	Pulse signal output	1 route of high-speed pulse output. NPN collector open loop signal, 13 output functions selectable.			
	Programmable relay output	2 routes with a couple of NO contacts and a couple of NC contacts separately, contact capacity: 250VAC/3A, 30VDC/1A			
Communicat	ion interface	RS485 interface, supporting Modbus protocol			

> To be continued



> Continued

	ITEM	INDEX AND SPECIFICATION				
	Display	Digitron panel or LED panel, displaying state parameters and fault codes				
	ызыау	etc, and for setting parameters				
	Indication lamp	State indication lamp, displaying the operation state information of the inverter;				
Operation	maioation amp	Unit indication lamp, displaying the unit of the digital data shown by the LED				
panel	Push button	For operating the inverter and setting parameters				
		The inverter supports upload of the data by the user to the panel for storage.				
	Parameter copy	It also supports download of the data stored by the user in the panel				
		to the machine.				
		With 25 fault protection functions, such as output overcurrent, bus				
		overvoltage, bus undervoltage, motor overload, inverter overload, input phase				
Fault protecti	on	failure, output phase failure, rectification module overtemperature, inversion				
r duit protooti	011	module overtemperature, external fault, communication fault, current detection				
		fault, motor self-learning fault, EEPROM operation fault, PID feedback failure				
		fault, braking unit fault and arrival of factory setting time etc.				
		In compliance with diversity of international standards (IEC, EN), especially,				
	Standard	IEC/EN61800-5-1(Low voltage), IEC/EN61800-3 (standard for				
		anti-interference of conduction and radiation)				
	Place of application	Indoors, altitude < 1000 m, no dust, no erosive gas and no exposure				
	The stapping and the st	to direct sunshine				
	Environmental	Operation: -25 °C ~ 40 °C, reliable operation without derating; Within				
Environment	temperature	40 °C ~ 50 °C, derating is necessary. The output current reduces by 1% for				
	temperature	every rise of 1 °C. Storage: -40 °C ~ +70 °C				
	Altitude	$0 \sim 2000 m,$ derating is necessary when altitude >1000m (The inverter is				
	7 titteddo	derated by 1% for each rise of 100m)				
	Humidity	5% ~ 95%, no condensed water or dripping water				
	Vibration strength	<5.9m/s2(0.6g)				
	Protection level	IP20				
Other	Cooling	Forced air				
	Installation method	0.75~315kW: Wall mounted: 350~500kW: Floor type				

Type and specifications

Model of inverter	Power (kW)	Input voltage (V)	Input current (A)	Output current (A)	Power of applicable motor (kW)
RNB1000G	0.75		3.4	2.5	0.75
RNB1001G	1.5		5.0	3.8	1.5
RNB1002G	2.2		5.8	5.3	2.2
RNB1004G/005P	4.0		12.0	9.5	4.0
T(10 10040/003)	5.5.		18.5	14	5.5.
RNB1005G/007P	5.5		18.5	14	5.5
	7.5		22.5	18.5	7.5
RNB1007G/011P	7.5		22.5	18.5	7.5
	11		30.0	25.0	11
RNB1011G/015P	11		30.0	25.0	11
KNB 10 1 1G/0 13F	15		39.0	32.0	15
RNB1015G/018P	15		39.0	32.0	15
KIND 10 13G/0 16P	18.5		45.0	38.0	18.5
DND4040C/022D	18.5		45.0	38.0	18.5
RNB1018G/022P	22		54.0	45.0	22
DND4032C/030D	22	3-phase,	54.0	45.0	22
RNB1022G/030P	30		68.0	60.0	30
RNB1030G/037P	30	380V	68.0	60.0	30
KNB 1030G/037P	37		84.0	75.0	37
RNB1037G/045P	37		84.0	75.0	37
KNB 1037 G/043P	45		98.0	92.0	45
DND404EC/0EED	45		98.0	92.0	45
RNB1045G/055P	55		123.0	115.0	55
RNB1055G/075P	55		123.0	115.0	55
KIND 1000G/070P	75		157.0	150.0	75
DND10750/000D	75		157.0	150.0	75
RNB1075G/090P	90		188.0	180.0	90
DND1000C/110D	90		188.0	180.0	90
RNB1090G/110P	110		221.0	215.0	110
DND11100/1220	110		221.0	215.0	110
RNB1110G/132P	132		267.0	260.0	132
DND44220/4005	132		267.0	260.0	132
RNB1132G/160P	160		309.0	305.0	160
DND44000/4055	160		309.0	305.0	160
RNB1160G/185P	185		344.0	340.0	185
DND45000	185		344.0	340.0	185
RNB1500G	200		384.0	380.0	200

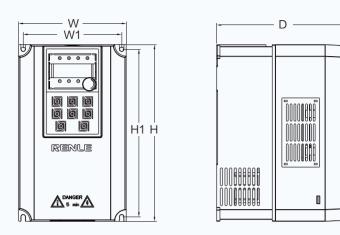
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Model of inverter	Power (kW)	Input voltage (V)	Input current (A)	Output current (A)	Power of applicable motor (kW)
RNB1200G/220P	200		384.0	380.0	200
1(10) 12000/2201	220		429.0	425.0	220
RNB1220G/250P	220		429.0	425.0	220
1(10) 12200/2301	250		484.0	480.0	250
RNB1250G/280P	250	3-phase, 380V	484.0	480.0	250
RIND 1230G/280P	280		539.0	530.0	280
RNB1280G/315P	280		539.0	530.0	280
	315		612.0	600.0	315
RNB1315G/350P	315		612.0	600.0	315
	350		665.0	650.0	350
RNB1350G	350		665.0	650.0	350
RNB1400G	400		715	720	400
RNB1500G	500		890	860	500

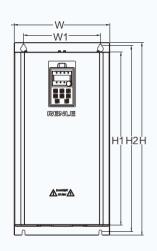
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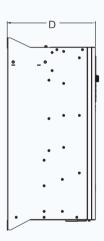
- 1. Frequency inverters of power rating below RNB1037G/045P (included) have built–in braking unit, whose power and resistance value should meet the requirements in the above–mentioned table. Otherwise there is risk of damage to the product. Frequency inverters of power rating above RNB1045G/055P(included) have external braking resistance, which is purchased by the customer itself.
- 2. Frequency inverters of power rating between RNB1015G/018P (included) and RNB1037G/045P (included) have built-in DC reactor. Frequency inverters of power rating between RNB1045G/055P (included) and RNB1315G/350P (included) have external DC reactor, which is purchased by the customer itself. Frequency inverters of power rating between RNB1350G (included) and RNB1500G (included) are equipped with AC input reactor.
- 3. The above machines are for general type, not including special machine type. Customization of non-standard machine type is available.

Product appearance and installation size and weight

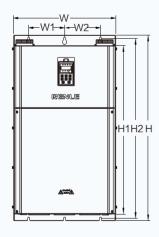


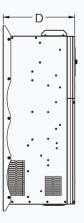
a) Applicable for RNB1000G/001P (incl.) ~ RNB1011G/015P (incl.)



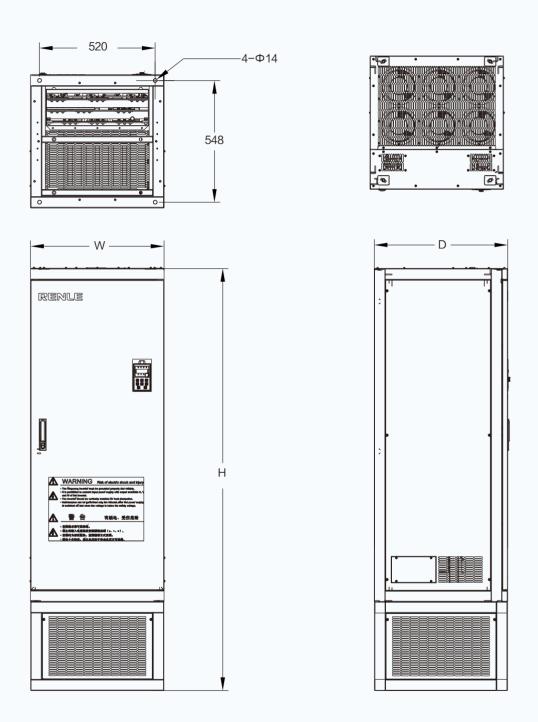


b) Applicable for RNB1015G/018P (incl.) ~ RNB1110G/132P (incl.)





c) Applicable for RNB1132G/160P (incl.) ~ RNB1315G/350P (incl.)



d) Applicable for RNB1350G (incl.) ~ RNB1500G (incl.)

Table of product outer and installation dimensions

Model of	Οι	Outer and installation dimensions (mm)					Diameter	Weight	Enclosure
inverter	W	Н	D	W1	H1	H2	of Mounting Hole	(kg)	type
RNB1000G			155	115	175		5	2.8	S0
RNB1001G	126	186							
RNB1002G									
RNB1004G/005P	140	230	172	128	218		5.5	3.5	S1
RNB1005G/007P	140	230	172	120	210		0.0	0.0	01
RNB1007G/011P	165	285	200	153	273		5.5	5.2	S2
RNB1011G/015P	103	200	200	100	273		3.3	J.2	32
RNB1015G/018P									S3
RNB1018G/022P	214	410	203	184	360	385	7	11.5	
RNB1022G/030P									
RNB1030G/037P	250	450	230	220	400	425	7	19	S4
RNB1037G/045P	250	450							
RNB1045G/055P	300	600	280	240	540	580	9	30	S5
RNB1055G/075P	300								
RNB1075G/090P			330	250	600	640	9	56	S6
RNB1090G/110P	330	660							
RNB1110G/132P									
RNB1132G/160P				180	772	e 826	11	110	S7
RNB1160G/185P	405	950	255						
RNB1185G/200P	485	850	355						
RNB1200G/220P	-								
RNB1220G/250P						860 910	13		
RNB1250G/280P	683	940	355	240	960			165	S8
RNB1280G/315P		J-0	000	270		310	13	100	
RNB1315G/350P									
RNB1350G									
RNB1400G	600	1700	600					200	S9
RNB1500G									

Shape and dimensions of operation panel

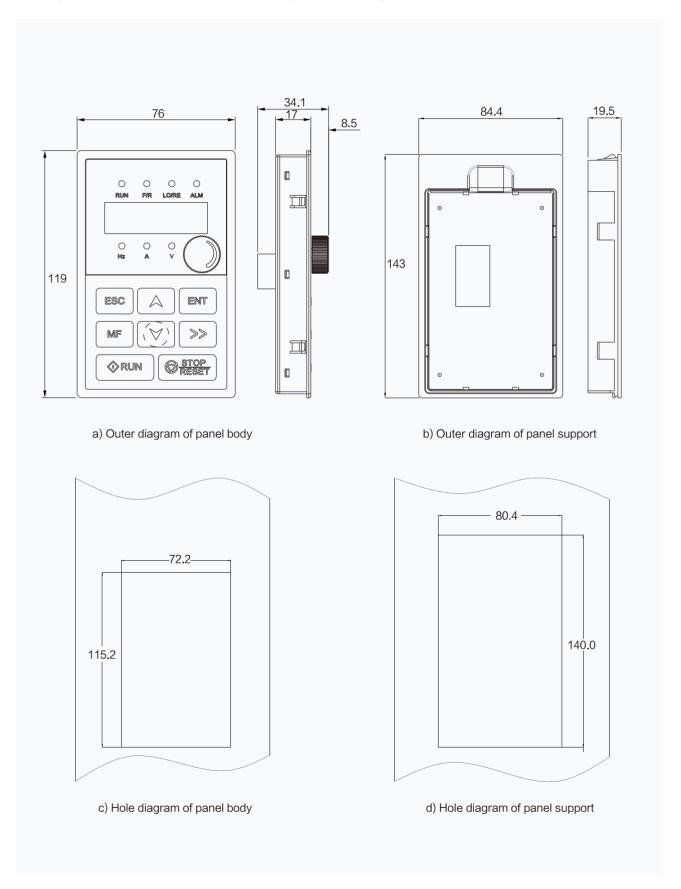
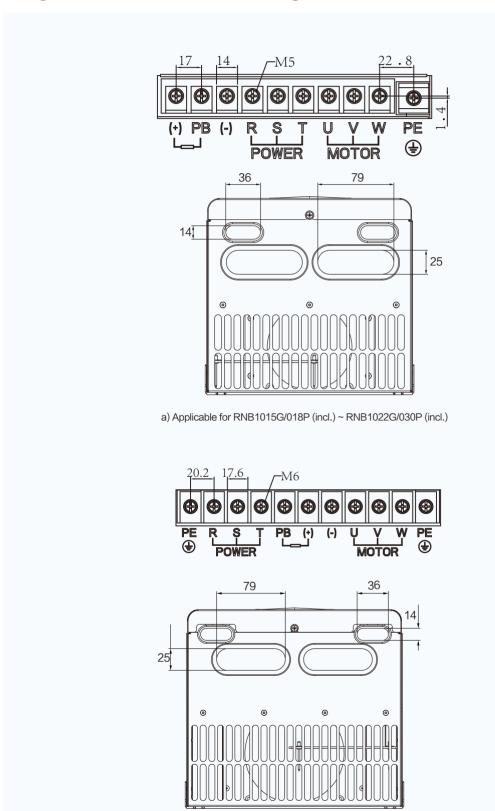
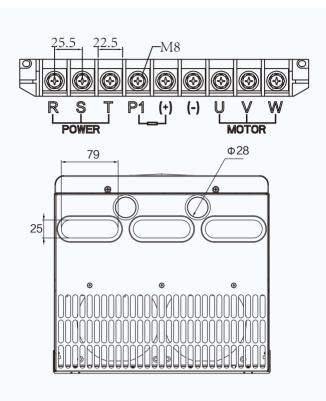


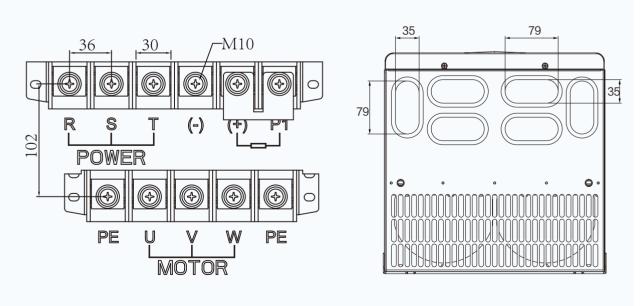
Diagram of main circuit wiring terminals and sizes of overcoils



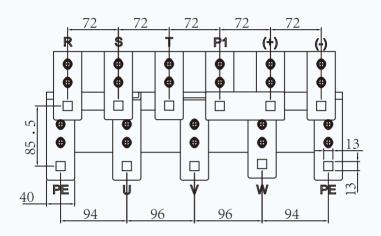
b) Applicable for RNB1030G/037P (incl.) ~ RNB1037G/045P (incl.)

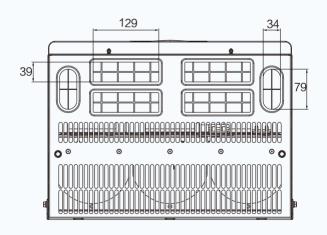


c) Applicable for RNB1045G/055P (incl.) ~ RNB1055G/075P (incl.)

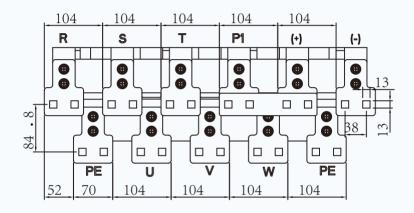


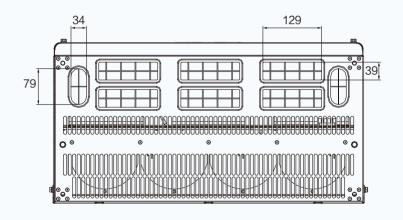
d) Applicable for RNB1075G/090P (incl.) \sim RNB1100G/132P (incl.)



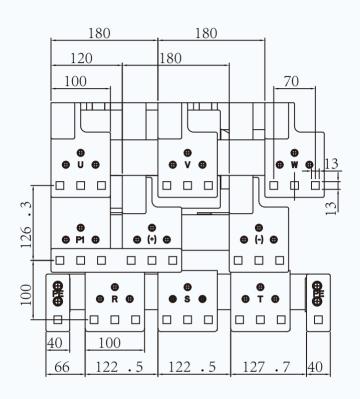


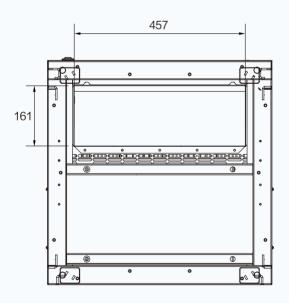
e) Applicable for RNB1132G/160P (incl.) \sim RNB1200G/220P (incl.)





f) Applicable for RNB1220G/250P (incl.) \sim RNB1315G/350P (incl.)

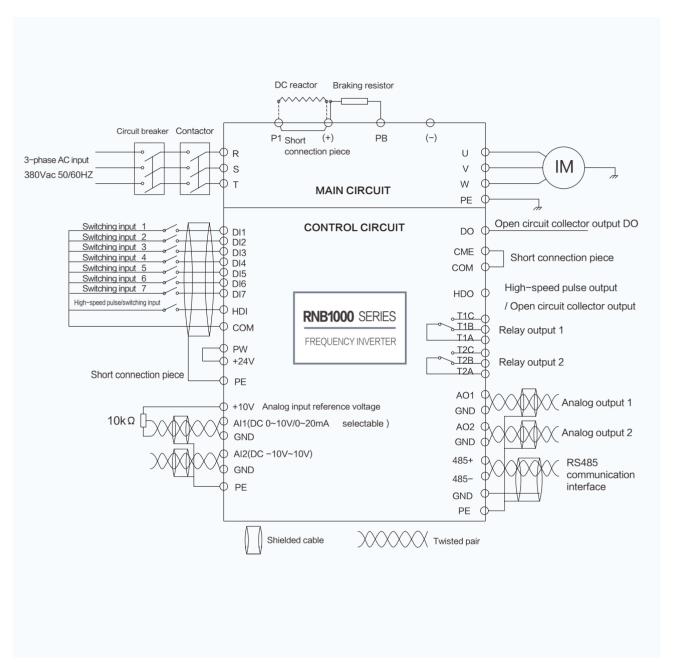




g) Applicable for RNB1350G (incl.) ~ RNB1500G (incl.)

Standard wiring diagram

Please refer to the following diagram for wiring of the frequency inverter. Make only the connection of the main circuit to start the motor when operating the frequency inverter with keyboard.



- 1.Al1 is used to select input voltage or current signal. Pin X2 in the control panel determines the input signal type.
- 2.AO1 is used to select output voltage or current signal. Pin X3 in the control panel determines the input signal type.
- $3. AO2 \ is \ used \ to \ select \ output \ voltage \ or \ current \ signal. \ Pin \ X4 \ in \ the \ control \ panel \ determines \ the \ input \ signal \ type.$
- 4.If external braking resistor is required, make sure the wiring is correct during connection of the braking resistor.
- 5.In the figure "O" is the terminal of the main circuit, and "O" is the control terminal.
- 6.This short connection piece can be removed only when DC reactor is connected externally.

Description of control circuit terminal

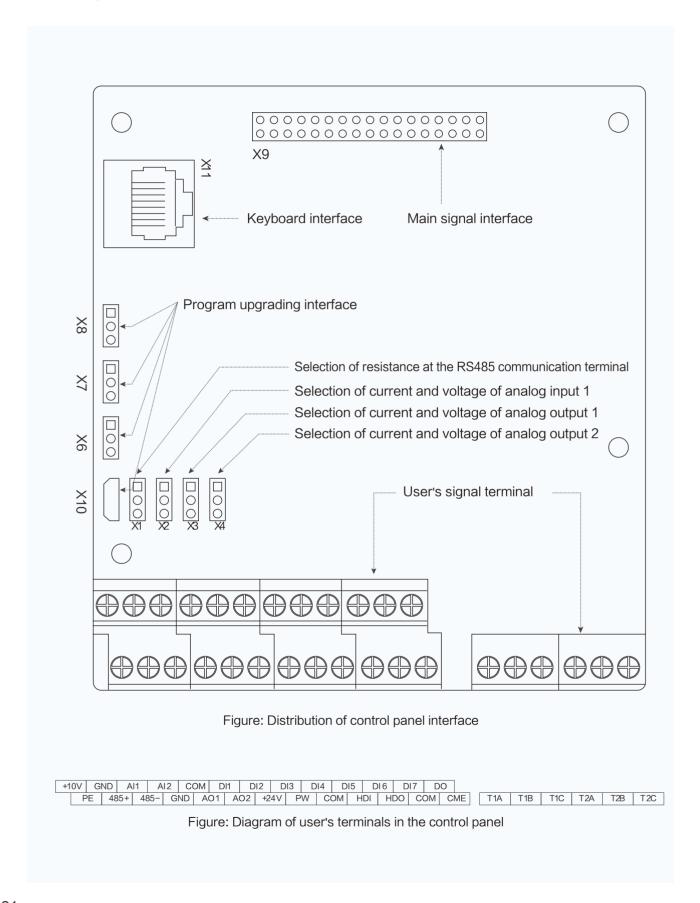
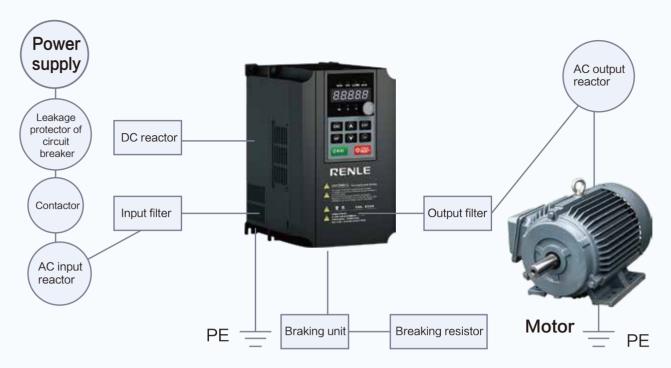




Table of functions of control board terminal

Туре	Terminal	Terminal Function Description	Specification	
	+24V	+24V power supply	24V±10%, internally isolated from GND.	
Switch	1 2 4 V	124 V power suppry	Max. load 200mA	
	PW	External power supply input terminal (digital input terminal power source)	Short connected with +24V at factory	
input	DI1 ∼DI7	Switch input terminal 1~7	Input specification: 24V, 5mA	
	HDI1	High speed pulse input or switching input	Pulse input frequency range: 0~50KHz. High level voltage: 24V	
	COM	+24V power supply or external power source	Internally isolated from GND	
	DO	Open collector output.	External voltage range: 0~24V	
		The common terminal is CME	External voltage range. 0 24v	
Switching	CME	Open collector output common terminal	Short connected with COM at factory	
output	HDO	High speed pulse output or open collector output. The common terminal is COM	Pulse output frequency range: 0~50KHz	
	COM	Common terminal of HDO	Internally isolated from GND	
	+10V	+10V power output supplied by the inverter	Output current range: 0~50mA (if the potentiometer is connected between +10V and GND, its resistance should be no less than 2KΩ)	
Analog Input	A 1	Analog input terminal 1	Output voltage and current are selectable Input voltage range: 0V~10V Input current range: 0/4~20mA	
	A 2	Analog input terminal 2	Input voltage range: -10V~10V	
	GND	Analog ground	Internally isolated with COM	
Analog Output	AO1~AO2	Analog output terminal	Output voltage and current should be selectable Output voltage range: 0~10V Output current range: 0~20mA	
	GND	Analog ground	Internally isolated from GND	
Relay Output	T1A/T1B/T1C	Relay output	T1A-T1B: normally closed T1A-T1C: normally open Contact capacity: 250VAC/3A, 30VDC/1A	
	T2A/T2B/T2C	Relay output	T2A-T2B: normally close T2A-T2C: normally open Contact capacity: 250VAC/3A, 30VDC/1A	
Communication interface	485+/485-	RS485 communication interface	RS485 communication interface	

Description of peripheral components of the product



Configuration diagram of the inverter's peripheral components

Table of Functions of Peripheral Component

Name	Description of function			
	Application: To cut off the power when fault occurs in the back equipment			
Circuit breaker	and protect the equipment.			
Circuit bi eaker	Selection: Select the breaking current of the circuit breaker as twice the			
	breaking current of the frequency inverter.			
	The high frequency leakage current is unavoidable due to the PWM high frequency			
Leakage protector	output chopper voltage of the frequency inverter. Therefore special leakage			
	protector must be selected.			
	Please do not switch on and off the contactor frequently. This may result in the fault of			
Contactor	frequency inverter, and do not start/stop the frequency inverter by switching on/off the			
	main circuit. This may affect the service life of the inverter.			
	To improve the power factor			
Input reactor and DC reactor	To improve the influence caused by the imbalance of input power supply to the system.			
input reactor and Do reactor	To suppress the high order harmonics and reduce the transmission of the harmonic to the outside.			
	To restrain the influence of pulse current to the rectifier bridge effectively.			
Input and output filter	To reduce the interference of frequency inverter to the peripheral devices.			
Braking unit, braking resistor	To consume the feedback energy of the motor and quickly realize braking during braking.			
	To reduce the frequency inverter protection caused by the leakage current.			
Output reactor	It is suggested to install the output reactor when the cable length is longer than 100m			
	between the frequency inverter and the motor.			

National Key Projects

Three Gorges Project

Beijing Olympic Rowing-Canoeing Park

Beijing Olympic Games Supporting Projects

Beijing Wukesong Gymnasium

Government Offices Administration of the State Council

CCTV, China

Beijing Capital International Airport

South-to-North Water Diversion Project

Huangshan-Quzhou-Nanping Expressway

West-to-East Electricity Transmission Project

West-to-East Natural Gas Transmission Project

Stations of Shanghai Magnetic Levitation Rail Transportation

Expo 2010 Shanghai China Supporting Projects

Shanghai Pudong Airport

Shanghai International Automobile Museum

Shanghai Hongqiao Airport Extension Project

Terminal of Inner Mongolian Hohhot Baita International Airport Extension Project

Shenyang Olympic Center

Qingdao Olympic Center

Jinan Olympic Center

Chengdu Shuangliu International Airport Extension Project

Chongqing Yuanjiagang Olympic Sports Center

Guangzhou New Baiyun International Airport

Wuhan Tianhe Airport

Shanghai Metro Line 3

Chongqing International Convention & Exhibition Center

Shanxi Wanjiazhai Yellow River Diversion Project

Qinghai Xiaoyou Mountain Ecological Engineering

Tianjin Eight Large Regions Heating Engineering

Shandong Heze City Yellow River Diversion Project

Yangshan Deepwater Port Project of Shanghai International Shipping Center

Sichuan Xichang Satellite Launching Center





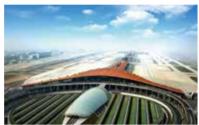




















Guangxi Longtan Hydroelectric Project
Gansu Satellite Launching Center
Yunnan Honghe River Nansha Hydropower Station
Datang International Power Generation Co., Ltd.

Inner Mongolian Shenhua Group Corporation Limited

Shanghai Petrochemical Company Limited

Baosteel Group Corporation in Shanghai

Taizhou Petrochemical Co., LTD

Guizhou Kailin (Group) Co., Ltd

Anshan Iron and Steel Group Corporation

Jilin Petrochemical Company

Wuhan Iron and Steel (Group) Corp.

Liuzhou Chemical Industry Co., Ltd, Guangxi

Beijing Shougang Company Limited

SINOPEC Cangzhou Company

China Great Wall Aluminum Corporation

SINOPEC Luoyang Company

Guangxi PingguoAluminium Company

Yueyang Petrochemical Factory

Liuzhou Iron and Steel Co., Ltd

Sinopec Nanjing Chemical Industry Co., Ltd

Magang (Group) Holding Company Ltd

SINOPEC Beijing Yanshan Company

Shanxi Zhongyang Iron and Steel Co., Ltd.

PetroChina Urumqi Petrochemical Company

Daging Oilfield Limited Company

PetroChinaJinxi Petrochemical Company

SINOPEC Shenli Oilfield

CNPC Dushanzi Petrochemical Company

PetroChinaLiaohe Oilfield

Beijing Financial Street

PetroChinaTarim Oilfield

Panda Museum of Chengdu Panda Ecological Park

Karamay Oilfield

Qingdao Beihai Shipyard

PetroChinaChangqing oilfield